

IRONWOOD FX 550 SHAPER



The Ironwood FX 550 Shaper features unbeatable value. Rugged cast iron construction, adjustable fences for versatility, and easy-to-use controllers are all packaged at value price points. This spindle shaper highlights an interchangeable spindle, quick set-up and adjustments, and maximum stability and precision.

Technical Specifications	FX 550
Working Table	27.5" x 35.4" (700mm x 900mm)
Table Height	35.4" (900mm)
Capacity Under the Nut	6.3" (160mm)
Vertical Spindle Stroke	5.5" (140mm)
Speeds	5 Speeds
Spindle Height Adjustment	Hand Wheels
Spindle Position Display	Mechanical Readout
Tilt Adjustment	N/A
Programmable	N/A
Spindle Tilt	N/A
Spindle Size	1.25 " x 6" (31.75mm x 152.4mm)
Spindle Rotation	Fwd / Rev
Max Tool Ø (below table)	7.08" (180mm)
Max Tool Ø (above table)	8.86" (225mm)
Motor	5.5 HP
Electrical Connections	230V, 3-Phase
Amperage	13.1 amps
Machine Weight	925 lbs. (420 kg)
Shipping Size (L x W x H)	42.9" x 35.43" x 43.3" 1090mm x 900mm x 1100mm

ADVANCED FEATURES

- 1 ¼" interchangeable spindle, with over 6 ¼" of spindle capacity below the nut. Other tooling diameters are also available
- Large cast iron ground and polished table ensures maximum rigidity for heavy cutting operations
- Cast iron fence assembly offers independent fine-adjustments with micrometers for the infeed and outfeed fence positioning
- Electric spindle brake, spindle locks with safety limit switches, and adjustable fingers to both protect the operator from the cutter as well as provide additional support for the workpiece.
- Forward and reverse spindle rotation control includes a directional indicator light to ensure safe operations in clockwise and counter-clockwise applications
- Spindle is fitted with three (3) insert rings suitable for a wide variety of tooling configurations to accommodate custom cutting applications