

It is extremely important that this spacer be on the stack between small & large diameter tools.

** Spacer size varies between machine models.
Please contact Unique to avoid bodily injury or machine damage.*

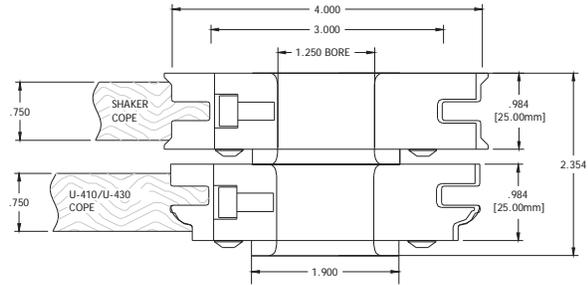
- **When machining doors on the Unique Model 250:**

1. Watch Training Video prior to operation.
2. Feed materials at a brisk pace. Feeding too slow will prematurely wear tooling.
3. When arching rails, feed thru 1/3 of the arch, pull straight back & climb cut the remainder of the arch.
(NOTE: This may take some practice to become efficient)
4. For beginners, an easy method to arch a rail is to insert the rail blank until it touches the stop. Back the blank out roughly 1/4-1/2". Cut the arch then push the cut part in again until it touches the stop and finish the cut.
(NOTE: This method is not ideal for production but it is suitable for training purposes)

All Unique 250'S come standard with a complete set of tooling and one arching template.
For shops with many profiles, an additional turret is recommended for ease of setup but is not required.

Note: In order to utilize arching capabilities of the 250GT2, the Rail, Cope and Trim Cutter must maintain a constant OD of 4.00"

Always install inserts using proper torque rating for tool.



- **When machining cope/tenon profiles :**
 1. Always use a backer board.
 2. Backer board should be “notched” to ensure sufficient part clamping.
 3. Feed the material quickly past the cutter head to help extend the life of the tooling.

- All Unique coping machines are shipped without tooling. Customer tooling will be setup on new machine orders if tooling is recieved at Unique one week prior to machine delivery date. For multiple cutter models with many profiles, an additional turret is recommended for ease of setup but is not required.

Always install inserts using proper torque rating for tool.