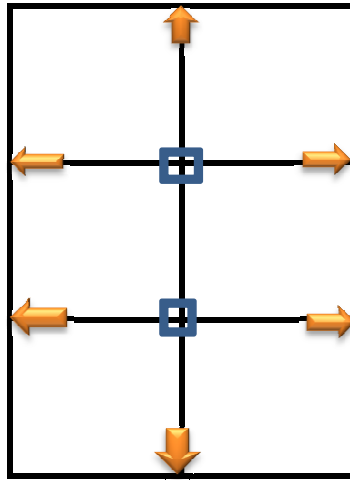
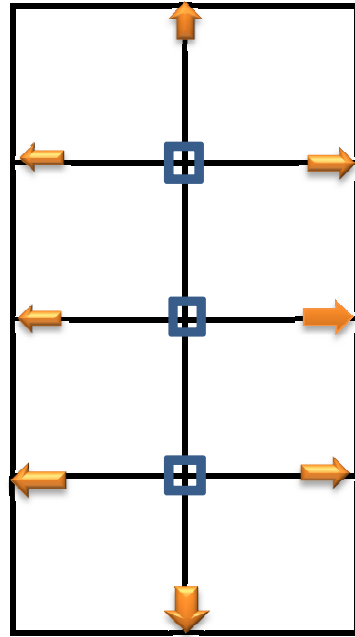


A



B



C



one cross joint = 2 cutting cycles (2x 8s)
end scribing = 8 s

ESTIMATED CYCLE TIMES:

KSF-2/E (with coping unit and infeed conveyor for pieces 2200mm long)

A= c. 50s

B = c. 80s

C= c. 112 s

Note: In one milling cycle the machine can endscribe two bars ends!